

## **ABSTRACT**

A method for producing a bent double-walled component, in particular a double-walled pipe, in which an inner pipe and an outer pipe are separated by an intermediate space. The method includes providing the inner pipe and the outer pipe with at least one intermediate piece therebetween, the intermediate piece only filling part of the intermediate space in the axial direction of the component, and bending the composite structure formed from the inner pipe and the outer pipe. Preferably, the intermediate piece is formed from a material such as polyethylene, which burns in a residue-free manner.